

Student: Jeevan G N

Score: 4/20 (20.00%)

Code: 1530

1. What is the material of files?

- A) Cast iron
B) Mild steel
C) Low alloy steel
D) High carbon steel (Correct)

A) Pipe vice

B) Bench vice

C) Tool Makers viceD) Quick releasing vice
(Incorrect)

2. What is the specification for shape of file?

- A) Cut
B) Grades (Incorrect)
C) Length
D) Cross section

11. Which tool is used for cutting internal thread?

- A) Die
B) **Tap**
C) Drill (Incorrect)
D) Reamer

3. What is the body material of bench vice?

- A) Cast iron**
B) Mild steel
C) Wrought iron (Incorrect)
D) Hardened steel

12. Which type of tap wrench is used to minimise the damage of taps?

- A) Bar type tap wrench (Incorrect)
B) **Solid type tap wrench**
C) Double ended tap wrench
D) T handle type tap wrench

4. Which is the internal part of a bench vice?

- A) Handle
B) **Box nut**
C) Fixed jaw (Incorrect)
D) Movable jaw

13. What is the cut of file used for deburring the job on lathe?

- A) Rasp cut file
B) Double cut file (Incorrect)
C) Curved cut file
D) Single cut file

5. What is the included angle of center punch?

- A) 30 Degree (Incorrect)
B) 45 Degree
C) 60 Degree
D) 90 Degree

14. Which file is used for filing surfaces at right angle on already finished surface?

- A) Flat file
B) Needle file
C) **Safe edge file**
D) Curved cut file (Incorrect)

6. What is the included angle of prick punch used for marking light punch marks needed to position dividers?

- A) 30 Degree**
B) 45 Degree
C) 60 Degree
D) 90 Degree (Incorrect)

15. Which grade of file is used for heavy reduction of material?

- A) Smooth file
B) **Bastard file (Correct)**
C) Second cut file
D) Dead smooth file

7. What is the accuracy of measurement by a try square?

- A) 0.002 mm / 10mm length (Correct)**
B) 0.02 mm / 100mm length
C) 0.2 mm / 1000 mm length
D) 2 mm / 1 mm length

16. Which is used to mark the center of a round rod?

- A) Divider
B) **Jenny caliper (Correct)**
C) Inside caliper
D) Outside caliper

8. Which portion of a hammer head is not hardened or left soft?

- A) Face (Incorrect)
B) Pein
C) **Cheek**
D) Cross pein

17. Which punch is used for locating center of the hole?

- A) Dot punch
B) Prick punch
C) **Center punch**
D) Hollow Punch (Incorrect)

9. Which type of vice has a trigger for opening the movable jaw?

- A) Pin vice
B) Pipe vice (Incorrect)
C) Bench vice
D) Quick releasing vice

18. Which part of the universal surface gauge is used for fine adjustment?

- A) Scriber
B) Spindle (Incorrect)
C) Guide pin
D) Rocker arm

10. Which type of vice is used for marking of small jobs on the surface plate?

19. Which type of chisel is used to cut key ways?

A) Flat chisel (Incorrect)

C) Diamond point chisel

B) Cross cut chisel

D) Half round nose chisel

20. What is the point angle of cold chisel to cut aluminium?

A) 30 Degree

C) 55 Degree

B) 45 Degree (Incorrect)

D) 60 Degree