

Student: GANESH

Score: 11/20 (55.00%)

Code: 7130

1. What is the material of files?

- A) Cast iron  
B) Mild steel  
C) Low alloy steel  
**D) High carbon steel (Correct)**

2. What is the specification for shape of file?

- A) Cut  
B) Grades  
C) Length  
**D) Cross section (Correct)**

3. What is the body material of bench vice?

- A) Cast iron (Correct)**  
B) Mild steel  
C) Wrought iron  
D) Hardened steel

4. Which is the internal part of a bench vice?

- A) Handle  
B) **Box nut (Correct)**  
C) Fixed jaw  
D) Movable jaw

5. What is the included angle of center punch?

- A) 30 Degree  
B) 45 Degree  
C) 60 Degree (Incorrect)  
**D) 90 Degree**

6. What is the included angle of prick punch used for marking light punch marks needed to position dividers?

- A) 30 Degree**  
B) 45 Degree  
C) 60 Degree  
D) 90 Degree (Incorrect)

7. What is the accuracy of measurement by a try square?

- A) 0.002 mm / 10mm length (Correct)**  
B) 0.02 mm / 100mm length  
C) 0.2 mm / 1000 mm length  
D) 2 mm / 1 mm length

8. Which portion of a hammer head is not hardened or left soft?

- A) Face  
B) Pein  
**C) Cheek**  
D) Cross pein (Incorrect)

9. Which type of vice has a trigger for opening the movable jaw?

- A) Pin vice  
B) Pipe vice (Incorrect)  
C) Bench vice  
**D) Quick releasing vice**

10. Which type of vice is used for marking of small jobs on the surface plate?

- A) Pipe vice  
**C) Tool Makers vice**  
B) Bench vice (Incorrect)  
D) Quick releasing vice

11. Which tool is used for cutting internal thread?

- A) Die (Incorrect)  
C) Drill  
**B) Tap**  
D) Reamer

12. Which type of tap wrench is used to minimise the damage of taps?

- A) Bar type tap wrench  
C) Double ended tap wrench  
**B) Solid type tap wrench (Correct)**  
D) T handle type tap wrench

13. What is the cut of file used for deburring the job on lathe?

- A) Rasp cut file  
C) Curved cut file  
B) Double cut file  
**D) Single cut file (Correct)**

14. Which file is used for filing surfaces at right angle on already finished surface?

- A) Flat file  
C) **Safe edge file**  
B) Needle file  
D) Curved cut file (Incorrect)

15. Which grade of file is used for heavy reduction of material?

- A) Smooth file  
C) Second cut file (Incorrect)  
**B) Bastard file**  
D) Dead smooth file

16. Which is used to mark the center of a round rod?

- A) Divider  
C) Inside caliper  
**B) Jenny caliper (Correct)**  
D) Outside caliper

17. Which punch is used for locating center of the hole?

- A) Dot punch  
C) **Center punch (Correct)**  
B) Prick punch  
D) Hollow Punch

18. Which part of the universal surface gauge is used for fine adjustment?

- A) Scriber  
C) Guide pin  
B) Spindle  
**D) Rocker arm (Correct)**

19. Which type of chisel is used to cut key ways?

- A) Flat chisel  
**B) Cross cut chisel**

C) Diamond point chisel  
(Incorrect)

D) Half round nose chisel

20. What is the point angle of cold chisel to cut aluminium?

**A) 30 Degree (Correct)**

B) 45 Degree

C) 55 Degree

D) 60 Degree