

09:20 AM

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Answer Key

Duration: 60 Mins

Total Marks: 20

Q.ID: ITISKILL5549QZ

1. What is the included angle of center punch?

- A) 60 Degree B) 45 Degree
C) 30 Degree D) 90 Degree

Answer: D) 90 Degree

2. Which type of tap wrench is used to minimise the damage of taps?

- A) T handle type tap wrench B) Solid type tap wrench
C) Double ended tap wrench D) Bar type tap wrench

Answer: B) Solid type tap wrench

3. Which type of vice has a trigger for opening the movable jaw?

- A) Quick releasing vice B) Pipe vice
C) Bench vice D) Pin vice

Answer: A) Quick releasing vice

4. Which type of vice is used for marking of small jobs on the surface plate?

- A) Quick releasing vice B) Pipe vice
C) Bench vice D) Tool Makers vice

Answer: D) Tool Makers vice

5. What is the accuracy of measurement by a try square?

- A) 0.002 mm / 10mm length B) 2 mm / 1 mm length
C) 0.02 mm / 100mm length D) 0.2 mm / 1000 mm length

Answer: A) 0.002 mm / 10mm length

6. Which punch is used for locating center of the hole?

- A) Dot punch B) Center punch
C) Hollow Punch D) Prick punch

Answer: B) Center punch

7. Which type of chisel is used to cut key ways?

- A) Half round nose chisel B) Diamond point chisel
C) Flat chisel D) Cross cut chisel

Answer: D) Cross cut chisel

8. Which grade of file is used for heavy reduction of material?

- A) Bastard file B) Dead smooth file
C) Second cut file D) Smooth file

Answer: A) Bastard file

9. Which is the internal part of a bench vice?

- A) Fixed jaw B) Movable jaw
C) Handle D) Box nut

Answer: D) Box nut

10. What is the body material of bench vice?

- A) Mild steel B) Cast iron
C) Wrought iron D) Hardened steel

Answer: B) Cast iron

11. What is the included angle of prick punch used for marking light punch marks needed to position dividers?

- A) 45 Degree B) 30 Degree
C) 90 Degree D) 60 Degree

Answer: B) 30 Degree

12. Which is used to mark the center of a round rod?

- A) Divider B) Jenny caliper
C) Outside caliper D) Inside caliper

Answer: B) Jenny caliper

13. Which portion of a hammer head is not hardened or left soft?

- A) Cheek B) Pein
C) Face D) Cross pein

Answer: A) Cheek

14. What is the point angle of cold chisel to cut aluminium?

- A) 30 Degree B) 55 Degree
C) 45 Degree D) 60 Degree

Answer: A) 30 Degree

15. What is the specification for shape of file?

- A) Cut B) Grades
C) Length D) Cross section

Answer: D) Cross section

16. Which part of the universal surface gauge is used for fine adjustment?

- A) Rocker arm B) Scriber
C) Guide pin D) Spindle

Answer: A) Rocker arm

17. Which file is used for filing surfaces at right angle on already finished surface?

- A) Flat file
- B) Needle file
- C) Safe edge file
- D) Curved cut file

Answer: C) Safe edge file

18. What is the cut of file used for deburring the job on lathe?

- A) Curved cut file
- B) Rasp cut file
- C) Double cut file
- D) Single cut file

Answer: D) Single cut file

19. Which tool is used for cutting internal thread?

- A) Tap
- B) Drill
- C) Reamer
- D) Die

Answer: A) Tap

20. What is the material of files?

- A) Mild steel
- B) Low alloy steel
- C) High carbon steel
- D) Cast iron

Answer: C) High carbon steel