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Score: 25/43 (58.14%)

Code: 2264

1. What is the material used to produce crank shaft?

A) Chromium vanadium nickel steel

B) High speed steel

C) Cast iron (Incorrect)

D) Wrought iron

2. What is the material of piston pins?

A) Nickel chromium steelB) Cast iron (Incorrect)

C) HSS

D) Bronze

3. What is the name the portion below the piston boss?

A) Land of the piston

B) Ring section of the piston

C) Crown of the piston

D) Skirt of the piston (Correct)

4. What type of bearing fitted in the connecting rod big end?

A) Needle bearing

B) Ball bearing (Incorrect)

C) Taper roller bearing

D) Shell bearing

5. Which part connect the piston with connecting rod?

A) Piston pin (Correct)

B) Spilt pin

C) Crank pin

D) Cotter pin

6. Which part is connect the piston with crank pin?

A) Push rod

B) Connecting rod (Correct)

C) Cam Shaft

D) Crank Shaft

7. Which tool used to remove the crank shaft pully?

A) Double and spanner

B) Ring spanner

C) Pipe wrench

D) Puller (Correct)

8. Which tool is used to measure the diameter of the crank shaft main journal?

A) Inside micrometer

B) Outside micrometer (Correct)

C) Three point internal micrometer

D) Master ring gauge

9. What is the material for cam shaft?

A) Forged alloy steel

B) Copper alloy

C) Aluminium alloy

D) Zinc alloy (Incorrect)

10. Which tool is required to remove the valves?

A) Torque wrench

B) Valve spring lifter (Correct)

C) Box spanner

D) Scraper

11. Which instrument is used to check the vacuum of the cylinder?

A) Compression gauge

B) Dial gauge

C) Vacuum gauge (Correct)

D) Wire gauge

12. Which measuring instrument used to check the fly wheel face out?

A) Dial indicator (Correct)

B) Compression gauge

C) Outside micrometer

D) Feeler gauge

13. Which is the most preferred use of taper roller bearings?

A) Gear boxes

B) Fly wheel and water pump

C) Differential and wheel hub (Correct)

D) Connecting rods

14. What is the property of a bearing helps to with stand metal to metal contact?

A) Surface action

B) Thermal conductivity

C) Fatigue strength

D) Embeddability (Incorrect)

15. Which is the most preferred use of roller bearings?

A) Gear boxes (Correct)

B) Fly wheel

C) Differential

D) Connecting rods

16. Which is connected with pison through piston pin?

A) Gudgeon pin

B) Connecting rod (Correct)

C) Cam shaft

D) Rocker arm

17. Which is the key element in converting reciprocating motion in to rotary motion?

A) Connecting rod

B) Gudgeon pin

C) King pin

D) Cam shaft (Incorrect)

18. Which is transferring energy for the piston to crankshaft?

A) Gudgeon pin

B) King pin

C) Connecting rod (Correct)

D) Cam shaft

19. Which is the load taken by the roller bearing?

A) Radial load (Correct)	B) Axial load	A) Cam shaft	B) Crank shaft
C) Thrust load	D) Radial and axial load	C) Rocker arm shaft	<u>D) Primary shaft (Incorrect)</u>
20. What is the load taken by taper roller bearing?		30. What is the speed ratio cam shaft to crank shaft?	
A) Radial load	B) Axial and radial load	A) Half	B) Equal
C) Thrust load	<u>D) Radial and axial load (Incorrect)</u>	<u>C) Double (Incorrect)</u>	D) Triple
21. Which is the bearing used in differential and wheel of a heavy vehicles?		31. When it is required to coincide the mark with timing gears?	
A) Ball bearing	B) Roller bearing	A) During assembling water pump	B) During assembling oil pump
C) Needle bearing	D) Taper roller bearing (Correct)	C) During assembling cam shaft (Correct)	D) During assembling radiator
22. Which is the bearing used in water pump?		32. Which instrument is used to check the tappet clearance?	
A) Ball bearing	B) Roller bearing	A) Telescopic gauge	B) Screw pitch gauge
C) Needle bearing	<u>D) Taper roller bearing (Incorrect)</u>	C) Feeler gauge (Correct)	D) Wire gauge
23. Which is the bearing used in gear boxes?		33. Which gauge used to measure the cylinder bore weariness?	
A) Ball bearing (Correct)	B) Roller bearing	A) Compression gauge	B) Vacuum gauge
C) Needle bearing	D) Taper roller bearing	C) Dial gauge (Correct)	D) Depth gauge
24. Which is the most preferred use of bush bearings?		34. What is the property allows a bearing to with stand impact load for a reasonable time?	
A) Connecting rods	B) Fly wheel (Correct)	A) Fatigue strength (Correct)	B) Tensile strength
C) Crank shaft	D) Oil pumps	C) Toughness	D) Hardness
25. Where is the compression ring is fitted in the piston?		35. What is the property of bearing helps to absorb dirt and metal particles?	
A) Compression ring above the oil ring in the piston	B) Compression ring bottom of the piston skirt	A) Conformability	B) Embedability (Correct)
C) Compression ring between oil ring and piston pin	<u>D) Compression ring between piston pin and bottom of skirt (Incorrect)</u>	C) Surface action	D) Thermal conductivity
26. Which tool is used to remove the piston ring?		36. What is the cause of excessive loading?	
A) Drift punch	B) Ring expander (Correct)	A) Fatigue failure	B) Bearing spread
C) Circlip plier	D) 'C' clamp	C) Bearing crush	<u>D) Bearing struck (Incorrect)</u>
27. What is the purpose of the timing chain?		37. What is the cause for uneven wear of bearings?	
A) To connect water pump pulley	B) To connect alternator	A) Bend twist	B) Excessive lubrication
C) To connect crank or cam shaft gear (Correct)	D) To connect A/C compressor	<u>C) No lubrication (Incorrect)</u>	D) Over heat
28. What is the purpose of the fly wheel timing mark?		38. What is ovality of a crank shaft?	
A) To coincide the gears	B) To set the engine timing (Correct)	A) Difference in dia measured from top to bottom of a crank shaft outer dia	B) Difference in dia measured thrust to non thrust across dia
C) To set the F.I.P timing	D) To set the valve clearance	<u>C) Difference in dia measured only at top (Incorrect)</u>	D) Difference in dia measured only at bottom
29. Where the fly wheel is fitted in the engine?			

39. What is the type of hardening done on crank shaft?

A) Induction hardening

B) Case hardening

C) Surface hardening
(Incorrect)

D) Curve hardening

40. What is ovality of a bore?

A) Difference in dia measured top to bottom
(Incorrect)

B) Difference in dia thrust to non thrust side of cylinder

C) Difference in dia measured only at top

D) Difference in dia measured only at bottom

41. What is the effect of taper and ovality of a bore?

A) Compression loss

B) Miss firing

C) Difficult starting

D) False valve timing
(Incorrect)

42. What is the material of cylinder block?

A) Cast iron (Correct)

B) Bronze

C) Brass

D) Zinc alloy

43. What is the reason for corrosion of bearing?

A) Less clearance

B) Water mixed with lubricant

C) Over loaded (Incorrect)

D) Over heated