



C) Circular taper key

D) Hollow saddle key

18. Which type of fit will have maximum size hole and minimum size shaft?

A) Transition fit

B) Clearance fit

C) Interference fit

D) Shrinkage fit

19. How to hold the small jobs while working on bench grinder?

A) Hold the job with cotton waste

B) Hold the job with hand

C) Hold the job with gloves

D) Hold the job with pliers

20. Which angle helps in the penetration of the cutting edges in the material?

A) Rake angle

B) B Point angle

C) Helix angle

D) Clearance angle