

Student: umeshchavan

Score: 15/38 (39.47%)

Code: 2767

1. What is the material used to produce crank shaft?

- A) **Chromium vanadium nickel steel**      B) High speed steel (Incorrect)  
 C) Cast iron      D) Wrought iron

2. What is the material of piston pins?

- A) **Nickel chromium steel**      B) Cast iron  
 C) HSS      D) Bronze (Incorrect)

3. What is the name the portion below the piston boss?

- A) Land of the piston      B) Ring section of the piston  
 C) Crown of the piston      D) **Skirt of the piston (Correct)**

4. What type of bearing fitted in the connecting rod big end?

- A) Needle bearing      B) Ball bearing  
 C) Taper roller bearing (Incorrect)      D) **Shell bearing**

5. Which part connect the piston with connecting rod?

- A) **Piston pin (Correct)**      B) Spilt pin  
 C) Crank pin      D) Cotter pin

6. Which part is connect the piston with crank pin?

- A) Push rod      B) **Connecting rod (Correct)**  
 C) Cam Shaft      D) Crank Shaft

7. Which tool used to remove the crank shaft pully?

- A) Double and spanner      B) Ring spanner  
 C) Pipe wrench      D) **Puller (Correct)**

8. Which tool is used to measure the diameter of the crank shaft main journal?

- A) Inside micrometer      B) **Outside micrometer (Correct)**  
 C) Three point internal micrometer      D) Master ring gauge

9. What is the material for cam shaft?

- A) **Forged alloy steel**      B) Copper alloy  
 C) Aluminium alloy (Incorrect)      D) Zinc alloy

10. Which tool is required to remove the valves?

- A) Torque wrench      B) **Valve spring lifter**  
 C) Box spanner (Incorrect)      D) Scraper

11. Which instrument is used to check the vacuum of the cylinder?

- A) Compression gauge      B) Dial gauge (Incorrect)  
 C) **Vacuum gauge**      D) Wire gauge

12. Which measuring instrument used to check the fly wheel face out?

- A) **Dial indicator (Correct)**      B) Compression gauge  
 C) Outside micrometer      D) Feeler gauge

13. Which is the most preferred use of taper roller bearings?

- A) Gear boxes      B) Fly wheel and water pump  
 C) **Differential and wheel hub**      D) Connecting rods (Incorrect)

14. What is the property of a bearing helps to with stand metal to metal contact?

- A) **Surface action (Correct)**      B) Thermal conductivity  
 C) Fatigue strength      D) Embeddability

15. Which is the most preferred use of roller bearings?

- A) **Gear boxes**      B) Fly wheel (Incorrect)  
 C) Differential      D) Connecting rods

16. Which is connected with pison through piston pin?

- A) Gudgeon pin      B) **Connecting rod (Correct)**  
 C) Cam shaft      D) Rocker arm

17. Which is the key element in converting reciprocating motion in to rotary motion?

- A) **Connecting rod**      B) Gudgeon pin  
 C) King pin      D) Cam shaft (Incorrect)

18. Which is transferring energy for the piston to crankshaft?

- A) Gudgeon pin (Incorrect)      B) King pin  
 C) **Connecting rod**      D) Cam shaft

19. Which is the load taken by the roller bearing?

- A) Radial load**  
C) Thrust load
- B) Axial load  
D) Radial and axial load (Incorrect)
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- 20.** What is the load taken by taper roller bearing?  
A) Radial load  
C) Thrust load
- B) Axial and radial load**  
D) Radial and axial load (Incorrect)
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- 21.** Which is the bearing used in differential and wheel of a heavy vehicles?  
A) Ball bearing (Incorrect)  
C) Needle bearing
- B) Roller bearing  
**D) Taper roller bearing**
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- 22.** Which is the bearing used in water pump?  
A) **Ball bearing**  
C) Needle bearing
- B) Roller bearing  
D) Taper roller bearing (Incorrect)
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- 23.** Which is the bearing used in gear boxes?  
A) **Ball bearing**  
C) Needle bearing
- B) Roller bearing (Incorrect)  
D) Taper roller bearing
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- 24.** Which is the most preferred use of bush bearings?  
A) Connecting rods  
C) Crank shaft
- B) Fly wheel**  
D) Oil pumps (Incorrect)
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- 25.** Where is the compression ring is fitted in the piston?  
A) **Compression ring above the oil ring in the piston** (Correct)  
C) Compression ring between oil ring and piston pin
- B) Compression ring bottom of the piston skirt  
D) Compression ring between piston pin and bottom of skirt
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- 26.** Which tool is used to remove the piston ring?  
A) Drift punch  
C) Circlip plier
- B) Ring expander**  
D) 'C' clamp (Incorrect)
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- 27.** What is the purpose of the timing chain?  
A) To connect water pump pulley  
C) **To connect crank or cam shaft gear** (Correct)
- B) To connect alternator  
D) To connect A/C compressor
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- 28.** What is the purpose of the fly wheel timing mark?  
A) To coincide the gears (Incorrect)  
C) To set the F.I.P timing
- B) To set the engine timing**  
D) To set the valve clearance
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- 29.** Where the fly wheel is fitted in the engine?  
A) Cam shaft (Incorrect)  
C) Rocker arm shaft
- B) Crank shaft**  
D) Primary shaft
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- 30.** What is the speed ratio cam shaft to crank shaft?  
A) **Half** (Correct)  
C) Double
- B) Equal  
D) Triple
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- 31.** When it is required to coincide the mark with timing gears?  
A) During assembling water pump  
C) **During assembling cam shaft**
- B) During assembling oil pump (Incorrect)  
D) During assembling radiator
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- 32.** Which instrument is used to check the tappet clearance?  
A) Telescopic gauge  
C) **Feeler gauge** (Correct)
- B) Screw pitch gauge  
D) Wire gauge
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- 33.** Which gauge used to measure the cylinder bore weariness?  
A) Compression gauge  
C) **Dial gauge** (Correct)
- B) Vacuum gauge  
D) Depth gauge
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- 34.** What is the property allows a bearing to with stand impact load for a reasonable time?  
A) **Fatigue strength**  
C) Toughness (Incorrect)
- B) Tensile strength  
D) Hardness
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- 35.** What is the property of bearing helps to absorb dirt and metal particles?  
A) Conformability  
C) Surface action (Incorrect)
- B) Embedability**  
D) Thermal conductivity
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- 36.** What is the cause of excessive loading?  
A) **Fatigue failure**  
C) Bearing crush
- B) Bearing spread  
D) Bearing struck (Incorrect)
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- 37.** What is the cause for uneven wear of bearings?  
A) **Bend twist** (Correct)  
C) No lubrication
- B) Excessive lubrication  
D) Over heat
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- 38.** What is ovality of a crank shaft?  
A) Difference in dia measured from top to bottom of a crank shaft outer dia  
C) Difference in dia measured only at top
- B) Difference in dia measured thrust to non thrust across dia** (Correct)  
D) Difference in dia measured only at bottom
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