

**Duration: 30 Mins****Total Marks: 93****Q.ID: ITISKILL040513**

1. What is the recommended valve of combined angle in the steering system?

- A) 9 - 10 Degree                      B) 5 - 8 Degree  
C) 12 - 15 Degree                    D) 15 - 18 Degree

**Answer: A) 9 - 10 Degree**

2. What will effect in case of over inflated tyres?

- A) Tyre will wearout at centre      B) Tyre will wear out at edges  
C) Tyre will crack at edges        D) Tyre will crack at centre

**Answer: A) Tyre will wearout at centre**

3. What is the advantage of TCS/ELSD brake circuit of wheel?

- A) Reduce the pressure at wheel cylinder      B) Reduce fluid pressure  
C) Avoid wheel lockup by releasing pressure      D) Automatic adjustment of engine torque to the grip rates

**Answer: D) Automatic adjustment of engine torque to the grip rates**

4. Which device in the air suspension system observe vibration of low amplitude and high frequency?

- A) Shock absorber                    B) Air bags in the system  
C) Leaf spring                        D) Suspension spring

**Answer: A) Shock absorber**

5. What is the cause of 'Poor self centering' in a vehicle?

- A) Filter chocked                    B) Loose wheel level  
C) Low oil level                      D) Improper wheel alignment

**Answer: D) Improper wheel alignment**

6. Which system provided between axles and chassis frame?

- A) Cooling system                    B) Steering system  
C) Suspension system                D) Braking system

**Answer: C) Suspension system**

7. How the EBD (Electronic Brake Force Distribution) failure indicated to the driver?

- A) Glowing the parking lamp      B) Flickering the tail lamp  
C) Peep sound in the cabin        D) Indication lamp the dash board

**Answer: A) Glowing the parking lamp**

8. Which type of suspension spring can not transfer wheel guidance forces?

- A) Leaf springs                        B) Compression springs  
C) Helical springs                    D) Coil springs

**Answer: C) Helical springs**

9. What will be the effect of negative scrub radius?

- A) Wheel is kept in straight position      B) The tyre centre portion wear out  
C) Wheel is caused to toe - in                D) Wheel is caused to toe - out

**Answer: C) Wheel is caused to toe - in**

10. What is the purpose of beads and plys provided in the tyre?

- A) Prevent tyre slip                    B) Provide grippness on the surface  
C) Resist vibration                    D) Provide strength to tyre

**Answer: D) Provide strength to tyre**

11. What causes the deffect of 'Hard steering' in the hydraulic power steering system?

- A) Improper size of tyre                B) Improper position of drop arm  
C) Band axle beam                    D) Tie rod loose fitting

**Answer: C) Band axle beam**

12. What is the purpose of castor in wheel alignment?

- A) Reduce abnormal vibration                B) Maintain directional stability and control  
C) Reduce tyre wear                    D) Convert steering torque input into voltage signal

**Answer: B) Maintain directional stability and control**

13. What is the purpose of 'G' sensor

- A) Reduce pressure at wheel cylinder      B) Measuring deceleration rate of vehicle  
C) Locking pressure inside wheel cylinder      D) Detect wheel lock up condition

**Answer: B) Measuring deceleration rate of vehicle**

14. What is the brake pedal free play range permitted while adjusting?

- A) 4 mm to 8 mm                      B) 13 mm to 18 mm  
C) 8 mm to 10 mm                    D) 6 mm to 12 mm

**Answer: D) 6 mm to 12 mm**

**15.** What is the advantage of coil spring?

- A) Low space requirement
- B) Good load carrying capacity
- C) Provide greater pay load
- D) High steering and stability

**Answer: A) Low space requirement**

**16.** Where the airbags are located in the air suspension system?

- A) Between brake tank and vehicle axle
- B) Between air pressure regulator and front axle
- C) Between frame and vehicle axle
- D) Between high control valve and frame

**Answer: C) Between frame and vehicle axle**

**17.** When the driver is warned of difference in tyre pressure?

- A) Difference in pressure exceeds 40%
- B) Difference in pressure more than 10%
- C) Difference in pressure exceeds 30%
- D) Difference in pressure more than 20%

**Answer: C) Difference in pressure exceeds 30%**

**18.** Which type of shock absorber absorbs shocks with the help of friction disc and spring?

- A) Pneumatic type
- B) Hydraulic type
- C) Mechanical type
- D) Electrical type

**Answer: C) Mechanical type**

**19.** What is the precautionary measures to be adapted while removing secondary piston to prevent damage

- A) Remove the circlip before
- B) Remove the stopper bolt before
- C) Remove the return spring before
- D) Remove the retaining spring before

**Answer: B) Remove the stopper bolt before**

**20.** Why rubber buffer is provided in the main spring of suspension system?

- A) Transfer pay load smoothly
- B) Provide steering control stability
- C) Protect chassis frame from heavy jerk
- D) Transfer the load equally

**Answer: C) Protect chassis frame from heavy jerk**

**21.** Which part of integral power steering reduce fluid pressure?

- A) Torsion bar
- B) Flow control valve
- C) Unloading valve
- D) Rotary valve

**Answer: C) Unloading valve**

**22.** What is the material constituent of semi metallic brake lining?

- A) Fine polished steel wool
- B) Carbon fiber
- C) Carbon composite
- D) Aluminium oxide

**Answer: A) Fine polished steel wool**

**23.** How the tyre is specified?

- A) Shoulder width, Boad circle dia. Ply rating
- B) Ply rating, tyre inner circle dia, shoulder width
- C) Shoulder width, Tyre thickness
- D) Shoulder dia, Bead circle dia, Ply rating

**Answer: A) Shoulder width, Boad circle dia. Ply rating**

**24.** What is the use of compact spare tyres?

- A) Withstand high temperature
- B) Used for high altitude
- C) Used for breakdown
- D) Withstand heavy load

**Answer: C) Used for breakdown**

**25.** What is the advantage of using non reactive suspension arrangement on multi-axle vehicles?

- A) Good braking efficiency in both rear wheels
- B) Better riding comfort
- C) Prevention of ratting
- D) Increased spring life

**Answer: A) Good braking efficiency in both rear wheels**

**26.** What is the function of Rim in the wheel construction?

- A) Provides balancing of vehicle
- B) Distribute the load equally
- C) Support the axle
- D) Holds the tyre in correct position

**Answer: D) Holds the tyre in correct position**

**27.** What is the aspect ratio in the tyre structure?

- A) Ratio between tyre width to Rim width
- B) Percentage ratio of tyre height to tyre width
- C) Percentage rartio of tyre height to Rim width
- D) Ratio between tyre height to tyre dia

**Answer: B) Percentage ratio of tyre height to tyre width**

**28.** What is the disadvantage of independent suspension system?

- A) More maintanance cost
- B) Vibration damping is less effective
- C) Shocks transmitted from one wheel to other
- D) Spring weight is more

**Answer: A) More maintanance cost**

**29.** What is the purpose of air suspension?

- A) Increase the directional stability
- B) Reduce the space occupation
- C) Reduce the suspension weight
- D) Used for leveling purpose

**Answer: D) Used for leveling purpose**

30. Which type of spring suspension responds quickly to road shocks? |

- A) Coil spring
- B) Compression spring
- C) Helical spring
- D) Transverse spring

**Answer: A) Coil spring**

31. Which type of independent suspension system simple in construction and allow more deflection of the front wheel without effect on the steering?

- A) Strut type suspension
- B) Coil spring suspension
- C) Torsion bar suspension
- D) Conventional suspension

**Answer: A) Strut type suspension**

32. What is the advantage of using independent suspension system?

- A) Spring weight is less
- B) Maintenance cost is less
- C) This is simple arrangement
- D) Shocks are transmitted from one wheel to other

**Answer: A) Spring weight is less**

33. Which advantage does not suit to wheel alignment?

- A) Achieve self centering after turning
- B) Minimise tyre wear
- C) Achieve easy torque transmission
- D) Reduce driver effort

**Answer: C) Achieve easy torque transmission**

34. Which part of coil spring allows angular movement of linkages?

- A) Torsion bar
- B) Lower control arm
- C) Stabiliser bar
- D) Ball joint

**Answer: D) Ball joint**

35. What is the steering linkage ratio if the pitman arm length twice of steering arm length?

- A) 01:02
- B) 02:03
- C) 02:01
- D) 02:01

**Answer: A) 01:02**

36. What will be the effect of negative camber excessive in the wheel alignment?

- A) Centre of tyre wearout faster
- B) Cracks developed in the tyre tread
- C) Outer edge of tyre wearout faster
- D) Inner edge of tyre wear out faster

**Answer: D) Inner edge of tyre wear out faster**

37. Why tyre wear found abnormal in the vehicle?

- A) Improper toe-in and toe-out
- B) Improper linkage adjustment
- C) Loose wheel nut
- D) Improper tyre pressure

**Answer: A) Improper toe-in and toe-out**

38. What is the range of steering ratio available in general?

- A) 11 : 1 to 24 : 1
- B) 10 : 1 to 18 : 1
- C) 8 : 2 to 22 : 2
- D) 11 : 2 to 22 : 2

**Answer: A) 11 : 1 to 24 : 1**

39. Which device permits air to the air brake system?

- A) Hand control valve
- B) System protection valve
- C) Spring brake actuator
- D) Brake valve

**Answer: D) Brake valve**

40. Why the alternate spokes are screwed to slope forward and backward towards the rim in the wire wheel?

- A) To provide cushioning effect
- B) To take the uneven load
- C) To observe braking and driving torque
- D) To distribute the load evenly

**Answer: C) To observe braking and driving torque**

41. What is the disadvantage of excessive positive camber in the wheel alignment?

- A) Tyre bleeding wear out
- B) Tyre centre will wear out
- C) Tyre thread wear out
- D) Tyre outer edge will wear out fast

**Answer: D) Tyre outer edge will wear out fast**

42. How to rectify the defect of noise in hydraulic steering?

- A) Fill fluid to correct level and bleed the system
- B) Adjust the torsion bar linkage
- C) Replace the flow control valve
- D) Replace the with new fluid

**Answer: A) Fill fluid to correct level and bleed the system**

43. Which type of spring will have good load carrying capacity and do not have noise in the suspension system?

- A) Monoleaf springs
- B) Coil spring
- C) Fibre composite springs
- D) Multiple - leaf spring

**Answer: D) Multiple - leaf spring**

44. What does the no: 14PR denotes in the tyre specification 9? x 14 - 14PR?

- A) Shoulder width
- B) Tyre thickness
- C) Bead circle dia
- D) Ply rating

**Answer: D) Ply rating**

45. Which factor affecting suspension?

- A) Wornout spring
- B) Abnormal tyre wear
- C) Damaged chassis frame
- D) More shocks, uncomfortable riding

**Answer: A) Wornout spring**

46. Which rating indicate the braking capabilities of the tire to

the consumer?

- A) Ply rating
- B) Temperature rating
- C) Traction rating
- D) Tyre rating

**Answer: C) Traction rating**

47. Which part of tyre referred as 'Crown'?

- A) Thread width
- B) Rim width
- C) Tyre width
- D) Thread radius

**Answer: D) Thread radius**

48. How the tyre height is calculated?

- A) Tyre width + Bead circle dia
- B) Tyre outer dia - Rim dia
- C) Rim dia - tyre outer dia
- D) Thread width + Tyre width

**Answer: B) Tyre outer dia - Rim dia**

49. What is the main cause for wear on one side of tyre?

- A) Improper caster
- B) Over inflation
- C) Under inflation
- D) Improper camber

**Answer: D) Improper camber**

50. What is the role of recirculating balls in the integral power steering?

- A) Provide hard steering
- B) Prevent control in event of hydraulic failure
- C) Combine high mechanical efficiency with smooth operation
- D) Affect steering stability

**Answer: C) Combine high mechanical efficiency with smooth operation**

51. Why light weight cars use low steering ratio?

- A) To obtain low steering effect
- B) To obtain constant steering effect
- C) To obtain large steering effect
- D) To obtain no steering effect

**Answer: C) To obtain large steering effect**

52. What causes abnormal tyre wear, tyre slip and poor steering stability?

- A) Incorrect toe - in and toe - out
- B) Front axle bend/twist
- C) Malfunctioning of torsion bar
- D) Presence of air in the break fluid

**Answer: A) Incorrect toe - in and toe - out**

53. Which material is used for brake rotors and brake pads for aircraft and racing cars?

- A) Copper, brass, steel
- B) Sintered alloy
- C) Asbestos
- D) Carbon fiber reinforced carbon composite

**Answer: D) Carbon fiber reinforced carbon composite**

54. Which type of suspension spring made of fibre glass, laminated and bonded together by tough polyester resins?

- A) Multiple leaf springs
- B) Monoleaf springs
- C) Fiber composite springs
- D) Coil springs

**Answer: C) Fiber composite springs**

55. Which part of electronic power steering revert back to manual steering in case of failure in power steering?

- A) Current controller
- B) Phase compensator
- C) Fail safe relay
- D) Solenoid valve

**Answer: C) Fail safe relay**

56. Which is not the function of suspension system?

- A) It increase steering stability
- B) It maintains body level
- C) It transfer braking torque to the chassis
- D) It gives cushioning effects

**Answer: A) It increase steering stability**

57. Which is the heart of integral power steering system?

- A) Pressure relief valve
- B) Unloading valves
- C) Flow control valve
- D) Rotary control valve

**Answer: D) Rotary control valve**

58. What is the purpose of spokes provided in the wheel?

- A) Distribute pre load evenly
- B) Provide accurate rounds of rim
- C) Provide directional stability of vehicle
- D) Support the chassis frame of vehicle

**Answer: B) Provide accurate rounds of rim**

59. What is the average power steering gear ratio followed in general?

- A) 40% less than manual steering
- B) 20% less than manual steering
- C) 10% more than manual steering
- D) Equal to manual steering

**Answer: B) 20% less than manual steering**

60. Where the non-return valve is located in the centre feed master cylinder?

- A) On the bypass port
- B) On the cylinder head
- C) On the pistons head
- D) On the reservoir

**Answer: C) On the pistons head**

61. Which device in electronic power steering converts the steering torque input and its direction in to voltage signals?

- A) Hall effect sensor
- B) Rotation sensor
- C) Temperature sensor
- D) Torque sensor

**Answer: D) Torque sensor**

62. Which steering system will provide assistance even when

the engine is not running?

- A) Linkage power steering
- B) Manual steering
- C) Integral power steering
- D) Electronic power steering

**Answer: D) Electronic power steering**

**63.** Which type of shock absorber is easy for replacement and handling?

- A) Piston type
- B) Mechanical type
- C) Telescopic type
- D) Vane type

**Answer: C) Telescopic type**

**64.** Which is not the benefit of power steering?

- A) Effort less steering
- B) Positive breaking system
- C) Quick response
- D) Absolute control during driving

**Answer: B) Positive breaking system**

**65.** What is the advantage of using nitrogen in the tyres?

- A) Provide cushioning effect on the vehicle
- B) Increase the tyre life
- C) Provide positive road grip
- D) Observe shocks and vibration

**Answer: B) Increase the tyre life**

**66.** What is the purpose of brake proportioning valves in the braking system?

- A) Provide balanced braking
- B) Reduces brake pedal effort
- C) Prevent front wheel lockup
- D) Increase braking efficiency

**Answer: A) Provide balanced braking**

**67.** Which principle is applicable for hydraulic brakes?

- A) Hooke's law
- B) Boyle's law
- C) Pascal's law
- D) Newton's law of motion

**Answer: C) Pascal's law**

**68.** What is the name of distance between most protruding portions on both sides of tyre?

- A) Thread radius
- B) Tyre outer diameter
- C) Tyre width
- D) Tyre height

**Answer: C) Tyre width**

**69.** What is the maximum air pressure supplied by the compressor in the air suspension system?

- A) 180 to 210 PSI
- B) 100 to 115 PSI
- C) 120 to 125 PSI
- D) 200 to 215 PSI

**Answer: C) 120 to 125 PSI**

**70.** What is the permitted brake pedal travel in the hydraulic brake system?

- A) 2 to 12 mm
- B) 9 to 12 mm

- C) 7 to 12 mm
- D) 6 to 12 mm

**Answer: C) 7 to 12 mm**

**71.** What causes 'Air suction' in pump of hydraulic power steering system?

- A) Noise
- B) Low pressure
- C) High fluid level
- D) Steering wheel play

**Answer: A) Noise**

**72.** Why vibration damper are not used inside the helical spring?

- A) Not economical
- B) Possibility of stuck in one position
- C) Fitting and removing time consuming
- D) No effect on load carrying capacity

**Answer: C) Fitting and removing time consuming**

**73.** What is the material used to make brake drum?

- A) Special type castiron
- B) Stainless steel
- C) High speed steel
- D) High carbon steel

**Answer: A) Special type castiron**

**74.** What is the binding material used in organic brake lining?

- A) Resin
- B) Asbestos
- C) Fibre glass
- D) Mica

**Answer: A) Resin**

**75.** What is the reason of steering wheel play excess?

- A) Improper pre load defective steering
- B) Drop in pressure
- C) Low oil level
- D) Wornout sealing rings

**Answer: A) Improper pre load defective steering**

**76.** What is the advantage of using run flat tyres?

- A) Eliminate head for spare tyre and jack
- B) Less cost and maintance
- C) Resist vibration
- D) Provide equal distribution of load

**Answer: A) Eliminate head for spare tyre and jack**

**77.** What is the cause of 'Wheel wobbling'?

- A) Wrong hose size
- B) Drop in pressure
- C) Improper tyre pressure
- D) King pin wornout

**Answer: D) King pin wornout**

**78.** What is the effect of weak suspension?

- A) Directional unstability of vehicle
- B) Unequal weight distribution of weight
- C) Carrying excessive payload of vehicle
- D) Vibration damping is more effective

**Answer: A) Directional unstability of vehicle**

79. What is the advantage of electronic power steering?

- A) Less occupation of space
- B) Energy being consumed only while steering
- C) Number of components are less
- D) Compact in size

**Answer: B) Energy being consumed only while steering**

80. What is the cause of noise in steering?

- A) Presence of air in the fluid
- B) High fluid level
- C) Defective torsion bar
- D) Defective flow control valve

**Answer: A) Presence of air in the fluid**

81. What is the disadvantage of rigid axle suspension system?

- A) This is a complicated arrangement
- B) Vibration damping is less effective
- C) Spring weight is less
- D) Maintenance cost is more

**Answer: B) Vibration damping is less effective**

82. Which type of wheel consist two separate discs are clamped together?

- A) Wire wheel
- B) Disc wheel
- C) Split wheel
- D) Heavy vehicle

**Answer: C) Split wheel**

83. What is the cause of ? low pressure? in the hydraulic power steering system?

- A) Wornout sealing ring
- B) Low oil level
- C) Air in the system
- D) Wrong flow control valve setting

**Answer: D) Wrong flow control valve setting**

84. What is the reason of faster wear out of tyre edges?

- A) Over inflated tyre
- B) Un equal load distribution
- C) Defective suspension system
- D) Under inflated tyre

**Answer: D) Under inflated tyre**

85. Which angle helps in self centering of wheels after negotiating a turn?

- A) Included angle
- B) King pin inclination
- C) Castor angle
- D) Camber angle

**Answer: B) King pin inclination**

86. What is the impact of larger scrub radius?

- A) Unequal braking on the front wheel
- B) Bending of steering linkage point
- C) Wear on the centre part of tyre
- D) Wear on the outer edge of tyre

**Answer: A) Unequal braking on the front wheel**

87. Which type of shock absorber maintain vehicle ride at a pre - set level according to the load placed over the rear axle?

- A) Hydraulic shock absorber
- B) Automatic load adjustable shock absorber
- C) Mechanical shock absorber
- D) Gas pressurised shock absorber

**Answer: B) Automatic load adjustable shock absorber**

88. What is the function of traction control system?

- A) Reduce steering effort
- B) Release the pressure to expansion tank
- C) Prevent wheel spinning
- D) Reduce the engine torque

**Answer: C) Prevent wheel spinning**

89. Which device detect the driven wheel spin through sensor?

- A) EBD
- B) TCS
- C) ELSD
- D) ECU

**Answer: D) ECU**

90. Where the tyre pressure sensor secured in the wheel assembly?

- A) Secured in the tyre outer edges
- B) Bolted to metal valve
- C) Secured in the wheel hub
- D) Bolted to the rim centre

**Answer: B) Bolted to metal valve**

91. What is the function of EBD (Electronic Brake - Force Distribution) in anti lock brake system?

- A) It controls the slip of the rear wheel
- B) It increase brake pressure to the rear wheel
- C) It control the slip of the front wheel
- D) It improve directional stability of vehicle

**Answer: A) It controls the slip of the rear wheel**

92. What will be effect of unequal castor in the vehicle?

- A) Increase steering stability
- B) Vehicle will not move
- C) Driver have to use less effort on steering
- D) Vehicle pull to one side wheel

**Answer: D) Vehicle pull to one side wheel**

93. What will be the result of improper brake adjustment?

- A) Wheel wobbling
- B) Hard steering
- C) Vehicle pulling to one side
- D) Steering wheel play

**Answer: C) Vehicle pulling to one side**