

February 2026

Answer Key

Duration: 60 Mins

Total Marks: 43

Q.ID: ITISKILL0388RF

1. What is the property allows a bearing to with stand impact load for a reasonable time?

- A) Toughness
- B) Fatigue strength
- C) Tensile strength
- D) Hardness

**Answer: B) Fatigue strength**

2. What is the material for cam shaft?

- A) Aluminium alloy
- B) Forged alloy steel
- C) Copper alloy
- D) Zinc alloy

**Answer: B) Forged alloy steel**

3. Which tool is used to measure the diameter of the crank shaft main journal?

- A) Inside micrometer
- B) Master ring gauge
- C) Outside micrometer
- D) Three point internal micrometer

**Answer: C) Outside micrometer**

4. Which part connect the piston with connecting rod?

- A) Cotter pin
- B) Spilt pin
- C) Piston pin
- D) Crank pin

**Answer: C) Piston pin**

5. Which is connected with pison through piston pin?

- A) Cam shaft
- B) Gudgeon pin
- C) Connecting rod
- D) Rocker arm

**Answer: C) Connecting rod**

6. Which is the load taken by the roller bearing?

- A) Axial load
- B) Radial and axial load
- C) Thrust load
- D) Radial load

**Answer: D) Radial load**

7. Which tool is required to remove the valves?

- A) Valve spring lifter
- B) Scraper
- C) Box spanner
- D) Torque wrench

**Answer: A) Valve spring lifter**

8. What is the property of a bearing helps to with stand metal to metal contact?

- A) Thermal conductivity
- B) Fatigue strength
- C) Surface action
- D) Embeddability

**Answer: C) Surface action**

9. Which is the bearing used in gear boxes?

- A) Roller bearing
- B) Needle bearing
- C) Ball bearing
- D) Taper roller bearing

**Answer: C) Ball bearing**

10. What is the load taken by taper roller bearing?

- A) Radial load
- B) Axial and radial load
- C) Thrust load
- D) Radial and axial load

**Answer: B) Axial and radial load**

11. Which instrument is used to check the tappet clearance?

- A) Screw pitch gauge
- B) Feeler gauge
- C) Wire gauge
- D) Telescopic gauge

**Answer: B) Feeler gauge**

12. What is ovality of a bore?

- A) Difference in dia thrust to non thrust side of cylinder
- B) Difference in dia measured only at bottom
- C) Difference in dia measured only at top
- D) Difference in dia measured top to bottom

**Answer: A) Difference in dia thrust to non thrust side of cylinder**

13. Which is the key element in converting reciprocating motion in to rotary motion?

- A) Gudgeon pin
- B) Cam shaft
- C) Connecting rod
- D) King pin

**Answer: C) Connecting rod**

14. When it is required to coincide the mark with timing gears?

- A) During assembling cam shaft
- B) During assembling water pump
- C) During assembling radiator
- D) During assembling oil pump

**Answer: A) During assembling cam shaft**

15. Which tool is used to remove the piston ring?

- A) Ring expander
- B) 'C' clamp
- C) Drift punch
- D) Circlip plier

**Answer: A) Ring expander**

16. What is the speed ratio cam shaft to crank shaft?

- A) Triple
- B) Double
- C) Half
- D) Equal

**Answer: C) Half**

17. What is ovality of a crank shaft?

- A) Difference in dia measured only at bottom
- B) Difference in dia measured only at top
- C) Difference in dia measured from top to bottom of a crank shaft outer dia
- D) Difference in dia measured thrust to non thrust across dia

**Answer: D) Difference in dia measured thrust to non thrust across dia**

18. What is the cause for uneven wear of bearings?

- A) Over heat
- B) Bend twist
- C) Excessive lubrication
- D) No lubrication

**Answer: B) Bend twist**

19. What is the effect of taper and ovality of a bore?

- A) Compression loss
- B) False valve timing
- C) Difficult starting
- D) Miss firing

**Answer: A) Compression loss**

20. What is the material used to produce crank shaft?

- A) Wrought iron
- B) Cast iron
- C) Chromium vanadium nickel steel
- D) High speed steel

**Answer: C) Chromium vanadium nickel steel**

21. Which is the most preferred use of roller bearings?

- A) Fly wheel
- B) Gear boxes
- C) Differential
- D) Connecting rods

**Answer: B) Gear boxes**

22. What is the reason for corrosion of bearing?

- A) Water mixed with lubricant
- B) Over loaded
- C) Less clearance
- D) Over heated

**Answer: A) Water mixed with lubricant**

23. Which is the bearing used in differential and wheel of a heavy vehicles?

- A) Roller bearing
- B) Taper roller bearing
- C) Needle bearing
- D) Ball bearing

**Answer: B) Taper roller bearing**

24. Which is the bearing used in water pump?

- A) Roller bearing
- B) Taper roller bearing
- C) Ball bearing
- D) Needle bearing

**Answer: C) Ball bearing**

25. What is the property of bearing helps to absorb dirt and metal particles?

- A) Conformability
- B) Surface action
- C) Thermal conductivity
- D) Embedability

**Answer: D) Embedability**

26. Where is the compression ring is fitted in the piston?

- A) Compression ring bottom of the piston skirt
- B) Compression ring between piston pin and bottom of skirt
- C) Compression ring above the oil ring in the piston
- D) Compression ring between oil ring and piston pin

**Answer: C) Compression ring above the oil ring in the piston**

27. Which is transferring energy for the piston to crankshaft?

- A) Connecting rod
- B) Gudgeon pin
- C) King pin
- D) Cam shaft

**Answer: A) Connecting rod**

28. Which instrument is used to check the vacuum of the cylinder?

- A) Compression gauge
- B) Vacuum gauge
- C) Wire gauge
- D) Dial gauge

**Answer: B) Vacuum gauge**

29. What is the type of hardening done on crank shaft?

- A) Surface hardening
- B) Curve hardening
- C) Induction hardening
- D) Case hardening

**Answer: C) Induction hardening**

30. Which is the most preferred use of bush bearings?

- A) Connecting rods
- B) Crank shaft
- C) Fly wheel
- D) Oil pumps

**Answer: C) Fly wheel**

31. Which tool used to remove the crank shaft pulley?

- A) Double and spanner
- B) Puller
- C) Ring spanner
- D) Pipe wrench

**Answer: B) Puller**

32. What is the purpose of the timing chain?

- A) To connect A/C compressor
- B) To connect water pump pulley
- C) To connect alternator
- D) To connect crank or cam shaft gear

**Answer: D) To connect crank or cam shaft gear**

33. What is the material of piston pins?

- A) Bronze
- B) Cast iron
- C) HSS
- D) Nickel chromium steel

**Answer: D) Nickel chromium steel**

34. What is the name the portion below the piston boss?

- A) Ring section of the piston
- B) Land of the piston

C) Skirt of the piston      D) Crown of the piston

**Answer: C) Skirt of the piston**

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**35.** What is the cause of excessive loading?

A) Bearing spread      B) Fatigue failure  
C) Bearing struck      D) Bearing crush

**Answer: B) Fatigue failure**

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**36.** Which part is connect the piston with crank pin?

A) Connecting rod      B) Push rod  
C) Cam Shaft      D) Crank Shaft

**Answer: A) Connecting rod**

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**37.** What type of bearing fitted in the connecting rod big end?

A) Shell bearing      B) Taper roller bearing  
C) Ball bearing      D) Needle bearing

**Answer: A) Shell bearing**

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**38.** What is the purpose of the fly wheel timing mark?

A) To set the F.I.P timing      B) To set the engine timing  
C) To coincide the gears      D) To set the valve clearance

**Answer: B) To set the engine timing**

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**39.** What is the material of cylinder block?

A) Brass      B) Cast iron  
C) Zinc alloy      D) Bronze

**Answer: B) Cast iron**

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**40.** Which is the most preferred use of taper roller bearings?

A) Fly wheel and water pump      B) Differential and wheel hub  
C) Gear boxes      D) Connecting rods

**Answer: B) Differential and wheel hub**

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**41.** Where the fly wheel is fitted in the engine?

A) Crank shaft      B) Rocker arm shaft  
C) Cam shaft      D) Primary shaft

**Answer: A) Crank shaft**

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**42.** Which measuring instrument used to check the fly wheel face out?

A) Compression gauge      B) Dial indicator  
C) Outside micrometer      D) Feeler gauge

**Answer: B) Dial indicator**

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**43.** Which gauge used to measure the cylinder bore weariness?

A) Depth gauge      B) Compression gauge  
C) Vacuum gauge      D) Dial gauge

**Answer: D) Dial gauge**

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