

Student: GANESH

Score: 6/16 (37.50%)

Code: 3772

1. What is the specification for shape of file?

A) Cut (Incorrect)

B) Grades

C) Length

**D) Cross section**

2. What is the body material of bench vice?

**A) Cast iron**

B) Mild steel

C) Wrought iron

D) Hardened steel (Incorrect)

3. Which is the internal part of a bench vice?

A) Handle

**B) Box nut**

C) Fixed jaw

D) Movable jaw (Incorrect)

4. What is the included angle of center punch?

A) 30 Degree (Incorrect)

B) 45 Degree

C) 60 Degree

**D) 90 Degree**

5. What is the included angle of prick punch used for marking light punch marks needed to position dividers?

**A) 30 Degree**

B) 45 Degree

C) 60 Degree

D) 90 Degree (Incorrect)

6. What is the accuracy of measurement by a try square?

**A) 0.002 mm / 10mm length (Correct)**

B) 0.02 mm / 100mm length

C) 0.2 mm / 1000 mm length

D) 2 mm / 1 mm length

7. Which portion of a hammer head is not hardened or left soft?

A) Face

B) Pein (Incorrect)**C) Cheek**

D) Cross pein

8. Which type of vice has a trigger for opening the movable jaw?

A) Pin vice

B) Pipe vice

C) Bench vice

**D) Quick releasing vice (Correct)**

9. Which type of vice is used for marking of small jobs on the

surface plate?

A) Pipe vice

B) Bench vice

**C) Tool Makers vice**D) Quick releasing vice (Incorrect)

10. Which tool is used for cutting internal thread?

A) Die

**B) Tap**

C) Drill

D) Reamer (Incorrect)

11. Which type of tap wrench is used to minimise the damage of taps?

A) Bar type tap wrench

**B) Solid type tap wrench (Correct)**

C) Double ended tap wrench

D) T handle type tap wrench

12. What is the cut of file used for deburring the job on lathe?

A) Rasp cut file

B) Double cut file

C) Curved cut file

**D) Single cut file (Correct)**

13. Which file is used for filing surfaces at right angle on already finished surface?

A) Flat file

B) Needle file

**C) Safe edge file**D) Curved cut file (Incorrect)

14. Which grade of file is used for heavy reduction of material?

A) Smooth file

**B) Bastard file**

C) Second cut file

D) Dead smooth file (Incorrect)

15. Which is used to mark the center of a round rod?

A) Divider

**B) Jenny caliper (Correct)**

C) Inside caliper

D) Outside caliper

16. Which punch is used for locating center of the hole?

A) Dot punch

B) Prick punch

**C) Center punch (Correct)**

D) Hollow Punch