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Score: 8/16 (50.00%)

Code: 3642

1. What is the specification for shape of file?

- A) Cut
B) Grades
C) Length
D) **Cross section (Correct)**

2. What is the body material of bench vice?

- A) **Cast iron (Correct)**
B) Mild steel
C) Wrought iron
D) Hardened steel

3. Which is the internal part of a bench vice?

- A) Handle
B) **Box nut (Correct)**
C) Fixed jaw
D) Movable jaw

4. What is the included angle of center punch?

- A) 30 Degree (Incorrect)
B) 45 Degree
C) 60 Degree
D) **90 Degree**

5. What is the included angle of prick punch used for marking light punch marks needed to position dividers?

- A) **30 Degree**
B) 45 Degree
C) 60 Degree (Incorrect)
D) 90 Degree

6. What is the accuracy of measurement by a try square?

- A) **0.002 mm / 10mm length**
B) 0.02 mm / 100mm length (Incorrect)
C) 0.2 mm / 1000 mm length
D) 2 mm / 1 mm length

7. Which portion of a hammer head is not hardened or left soft?

- A) Face
B) Pein
C) **Cheek (Correct)**
D) Cross pein

8. Which type of vice has a trigger for opening the movable jaw?

- A) Pin vice
B) Pipe vice
C) Bench vice
D) **Quick releasing vice (Correct)**

9. Which type of vice is used for marking of small jobs on the surface plate?

- A) Pipe vice (Incorrect)
B) Bench vice
C) **Tool Makers vice**
D) Quick releasing vice

10. Which tool is used for cutting internal thread?

- A) Die
B) **Tap (Correct)**
C) Drill
D) Reamer

11. Which type of tap wrench is used to minimise the damage of taps?

- A) Bar type tap wrench
B) **Solid type tap wrench**
C) Double ended tap wrench
D) T handle type tap wrench (Incorrect)

12. What is the cut of file used for deburring the job on lathe?

- A) Rasp cut file (Incorrect)
B) Double cut file
C) Curved cut file
D) **Single cut file**

13. Which file is used for filing surfaces at right angle on already finished surface?

- A) Flat file
B) Needle file
C) **Safe edge file**
D) Curved cut file (Incorrect)

14. Which grade of file is used for heavy reduction of material?

- A) Smooth file
B) **Bastard file (Correct)**
C) Second cut file
D) Dead smooth file

15. Which is used to mark the center of a round rod?

- A) Divider
B) **Jenny caliper (Correct)**
C) Inside caliper
D) Outside caliper

16. Which punch is used for locating center of the hole?

- A) Dot punch (Incorrect)
B) Prick punch
C) **Center punch**
D) Hollow Punch