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Score: 2/16 (12.50%)

Code: 9166

1. What is the specification for shape of file?

- A) Cut (Incorrect) B) Grades  
C) Length D) **Cross section**

2. What is the body material of bench vice?

- A) **Cast iron (Correct)** B) Mild steel  
C) Wrought iron D) Hardened steel

3. Which is the internal part of a bench vice?

- A) Handle B) **Box nut**  
C) Fixed jaw (Incorrect) D) Movable jaw

4. What is the included angle of center punch?

- A) 30 Degree B) 45 Degree (Incorrect)  
C) 60 Degree D) **90 Degree**

5. What is the included angle of prick punch used for marking light punch marks needed to position dividers?

- A) **30 Degree** B) 45 Degree  
C) 60 Degree D) 90 Degree (Incorrect)

6. What is the accuracy of measurement by a try square?

- A) **0.002 mm / 10mm length** B) 0.02 mm / 100mm length  
C) 0.2 mm / 1000 mm length (Incorrect) D) 2 mm / 1 mm length

7. Which portion of a hammer head is not hardened or left soft?

- A) Face (Incorrect) B) Pein  
C) **Cheek** D) Cross pein

8. Which type of vice has a trigger for opening the movable jaw?

- A) Pin vice B) Pipe vice  
C) Bench vice D) **Quick releasing vice (Correct)**

9. Which type of vice is used for marking of small jobs on the surface plate?

- A) Pipe vice B) Bench vice (Incorrect)  
C) **Tool Makers vice** D) Quick releasing vice

10. Which tool is used for cutting internal thread?

- A) Die B) **Tap**  
C) Drill (Incorrect) D) Reamer

11. Which type of tap wrench is used to minimise the damage of taps?

- A) Bar type tap wrench B) **Solid type tap wrench**  
C) Double ended tap wrench (Incorrect) D) T handle type tap wrench

12. What is the cut of file used for deburring the job on lathe?

- A) Rasp cut file B) Double cut file (Incorrect)  
C) Curved cut file D) **Single cut file**

13. Which file is used for filing surfaces at right angle on already finished surface?

- A) Flat file (Incorrect) B) Needle file  
C) **Safe edge file** D) Curved cut file

14. Which grade of file is used for heavy reduction of material?

- A) Smooth file B) **Bastard file**  
C) Second cut file (Incorrect) D) Dead smooth file

15. Which is used to mark the center of a round rod?

- A) Divider B) **Jenny caliper**  
C) Inside caliper (Incorrect) D) Outside caliper

16. Which punch is used for locating center of the hole?

- A) Dot punch (Incorrect) B) Prick punch  
C) **Center punch** D) Hollow Punch