

Student: GANESH

Score: 3/16 (18.75%)

Code: 3772

1. What is the specification for shape of file?

- A) Cut (Incorrect)                      B) Grades  
C) Length                                  **D) Cross section**

2. What is the body material of bench vice?

- A) Cast iron**                              B) Mild steel (Incorrect)  
C) Wrought iron                          D) Hardened steel

3. Which is the internal part of a bench vice?

- A) Handle                                  **B) Box nut**  
C) Fixed jaw (Incorrect)              D) Movable jaw

4. What is the included angle of center punch?

- A) 30 Degree                              B) 45 Degree  
C) 60 Degree (Incorrect)              **D) 90 Degree**

5. What is the included angle of prick punch used for marking light punch marks needed to position dividers?

- A) 30 Degree**                              B) 45 Degree  
C) 60 Degree (Incorrect)              D) 90 Degree

6. What is the accuracy of measurement by a try square?

- A) 0.002 mm / 10mm length (Correct)**      B) 0.02 mm / 100mm length  
C) 0.2 mm / 1000 mm length      D) 2 mm / 1 mm length

7. Which portion of a hammer head is not hardened or left soft?

- A) Face (Incorrect)                      B) Pein  
**C) Cheek**                                  D) Cross pein

8. Which type of vice has a trigger for opening the movable jaw?

- A) Pin vice (Incorrect)                  B) Pipe vice  
C) Bench vice                              **D) Quick releasing vice**

9. Which type of vice is used for marking of small jobs on the

surface plate?

- A) Pipe vice                              B) Bench vice  
**C) Tool Makers vice (Correct)**              D) Quick releasing vice

10. Which tool is used for cutting internal thread?

- A) Die    **B) Tap**  
C) Drill                                        D) Reamer (Incorrect)

11. Which type of tap wrench is used to minimise the damage of taps?

- A) Bar type tap wrench (Incorrect)      **B) Solid type tap wrench**  
C) Double ended tap wrench      D) T handle type tap wrench

12. What is the cut of file used for deburring the job on lathe?

- A) Rasp cut file (Incorrect)              B) Double cut file  
C) Curved cut file                        **D) Single cut file**

13. Which file is used for filing surfaces at right angle on already finished surface?

- A) Flat file (Incorrect)                      B) Needle file  
**C) Safe edge file**                          D) Curved cut file

14. Which grade of file is used for heavy reduction of material?

- A) Smooth file                              **B) Bastard file**  
C) Second cut file (Incorrect)      D) Dead smooth file

15. Which is used to mark the center of a round rod?

- A) Divider                                  **B) Jenny caliper (Correct)**  
C) Inside caliper                          D) Outside caliper

16. Which punch is used for locating center of the hole?

- A) Dot punch                              B) Prick punch  
**C) Center punch**                          D) Hollow Punch (Incorrect)