

Duration: 90 Mins

Total Marks: 16

Q.ID: ITISKILL02441W

1. Which grade of file is used for heavy reduction of material?

- A) Second cut file B) Smooth file
C) Bastard file D) Dead smooth file

Answer: C) Bastard file

2. What is the included angle of center punch?

- A) 60 Degree B) 30 Degree
C) 45 Degree D) 90 Degree

Answer: D) 90 Degree

3. Which type of vice is used for marking of small jobs on the surface plate?

- A) Pipe vice B) Quick releasing vice
C) Bench vice D) Tool Makers vice

Answer: D) Tool Makers vice

4. What is the body material of bench vice?

- A) Hardened steel B) Mild steel
C) Wrought iron D) Cast iron

Answer: D) Cast iron

5. What is the included angle of prick punch used for marking light punch marks needed to position dividers?

- A) 60 Degree B) 90 Degree
C) 30 Degree D) 45 Degree

Answer: C) 30 Degree

6. What is the accuracy of measurement by a try square?

- A) 0.02 mm / 100mm length B) 0.002 mm / 10mm length
C) 0.2 mm / 1000 mm length D) 2 mm / 1 mm length

Answer: B) 0.002 mm / 10mm length

7. What is the specification for shape of file?

- A) Length B) Cut
C) Grades D) Cross section

Answer: D) Cross section

8. What is the cut of file used for deburring the job on lathe?

- A) Rasp cut file B) Single cut file
C) Double cut file D) Curved cut file

Answer: B) Single cut file

9. Which file is used for filing surfaces at right angle on

already finished surface?

- A) Curved cut file B) Flat file
C) Needle file D) Safe edge file

Answer: D) Safe edge file

10. Which is the internal part of a bench vice?

- A) Movable jaw B) Fixed jaw
C) Box nut D) Handle

Answer: C) Box nut

11. Which is used to mark the center of a round rod?

- A) Jenny caliper B) Outside caliper
C) Inside caliper D) Divider

Answer: A) Jenny caliper

12. Which type of vice has a trigger for opening the movable jaw?

- A) Pin vice B) Bench vice
C) Quick releasing vice D) Pipe vice

Answer: C) Quick releasing vice

13. Which type of tap wrench is used to minimise the damage of taps?

- A) Double ended tap wrench B) T handle type tap wrench
C) Solid type tap wrench D) Bar type tap wrench

Answer: C) Solid type tap wrench

14. Which tool is used for cutting internal thread?

- A) Reamer B) Die
C) Tap D) Drill

Answer: C) Tap

15. Which punch is used for locating center of the hole?

- A) Center punch B) Dot punch
C) Hollow Punch D) Prick punch

Answer: A) Center punch

16. Which portion of a hammer head is not hardened or left soft?

- A) Face B) Pein
C) Cheek D) Cross pein

Answer: C) Cheek