

# govt ITI HN PURA

## ITI Quiz - 04-Mar-2026 09:20 AM

Q. ID: ITISKILL5549QZ | March 2026

100.00% 20 / 20

Student Name	GANESH	Access Code	8526
Attempt No.	#1	Completion Time	10:39 AM
Rank	#3	Total Questions	20

20 SCORE

20 MAX MARKS

20 CORRECT

0 INCORRECT

### Answer Review

Q1 **CORRECT** What is the material of files?

- A. Cast iron
- B. Mild steel
- C. Low alloy steel
- D. High carbon steel

Q2 **CORRECT** What is the specification for shape of file?

- A. Cut
- B. Grades
- C. Length
- D. Cross section

Q3 **CORRECT** What is the body material of bench vice?

A. Cast iron

B. Mild steel

C. Wrought iron

D. Hardened steel

Q4 **CORRECT** Which is the internal part of a bench vice?

A. Handle

B. Box nut

C. Fixed jaw

D. Movable jaw

Q5 **CORRECT** What is the included angle of center punch?

A. 30 Degree

B. 45 Degree

C. 60 Degree

D. 90 Degree

Q6 **CORRECT** What is the included angle of prick punch used for marking light punch marks needed to position dividers?

A. 30 Degree

B. 45 Degree

C. 60 Degree

D. 90 Degree

**Q7** **CORRECT** What is the accuracy of measurement by a try square?

**A.** 0.002 mm / 10mm length

**B.** 0.02 mm / 100mm length

**C.** 0.2 mm / 1000 mm length

**D.** 2 mm / 1 mm length

**Q8** **CORRECT** Which portion of a hammer head is not hardened or left soft?

**A.** Face

**B.** Pein

**C.** Cheek

**D.** Cross pein

**Q9** **CORRECT** Which type of vice has a trigger for opening the movable jaw?

**A.** Pin vice

**B.** Pipe vice

**C.** Bench vice

**D.** Quick releasing vice

**Q10** **CORRECT** Which type of vice is used for marking of small jobs on the surface plate?

**A.** Pipe vice

**B.** Bench vice

**C.** Tool Makers vice

**D.** Quick releasing vice

Q11 **CORRECT** Which tool is used for cutting internal thread?

A. Die

B. Tap

C. Drill

D. Reamer

Q12 **CORRECT** Which type of tap wrench is used to minimise the damage of taps?

A. Bar type tap wrench

B. Solid type tap wrench

C. Double ended tap wrench

D. T handle type tap wrench

Q13 **CORRECT** What is the cut of file used for deburring the job on lathe?

A. Rasp cut file

B. Double cut file

C. Curved cut file

D. Single cut file

Q14 **CORRECT** Which file is used for filing surfaces at right angle on already finished surface?

A. Flat file

B. Needle file

C. Safe edge file

D. Curved cut file

Q15 **CORRECT** Which grade of file is used for heavy reduction of material?

A. Smooth file

B. Bastard file

C. Second cut file

D. Dead smooth file

Q16 **CORRECT** Which is used to mark the center of a round rod?

A. Divider

B. Jenny caliper

C. Inside caliper

D. Outside caliper

Q17 **CORRECT** Which punch is used for locating center of the hole?

A. Dot punch

B. Prick punch

C. Center punch

D. Hollow Punch

Q18 **CORRECT** Which part of the universal surface gauge is used for fine adjustment?

A. Scriber

B. Spindle

C. Guide pin

D. Rocker arm

Q19 **CORRECT** Which type of chisel is used to cut key ways?

A. Flat chisel

B. Cross cut chisel

C. Diamond point chisel

D. Half round nose chisel

Q20 **CORRECT** What is the point angle of cold chisel to cut aluminium?

A. 30 Degree

B. 45 Degree

C. 55 Degree

D. 60 Degree