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ITI Quiz - 04-Mar-2026 09:20 AM

Q. ID: ITISKILL5549QZ | March 2026

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|--------------|---------|-----------------|----------|
| Student Name | Gagan M | Access Code | 4271 |
| Attempt No. | #1 | Completion Time | 10:48 AM |
| Rank | #4 | Total Questions | 20 |

20 SCORE

20 MAX MARKS

20 CORRECT

0 INCORRECT

Answer Review

Q1 **CORRECT** What is the material of files?

- A. Cast iron
- B. Mild steel
- C. Low alloy steel
- D. High carbon steel

Q2 **CORRECT** What is the specification for shape of file?

- A. Cut
- B. Grades
- C. Length
- D. Cross section

Q3 **CORRECT** What is the body material of bench vice?

A. Cast iron

B. Mild steel

C. Wrought iron

D. Hardened steel

Q4 **CORRECT** Which is the internal part of a bench vice?

A. Handle

B. Box nut

C. Fixed jaw

D. Movable jaw

Q5 **CORRECT** What is the included angle of center punch?

A. 30 Degree

B. 45 Degree

C. 60 Degree

D. 90 Degree

Q6 **CORRECT** What is the included angle of prick punch used for marking light punch marks needed to position dividers?

A. 30 Degree

B. 45 Degree

C. 60 Degree

D. 90 Degree

Q7 **CORRECT** What is the accuracy of measurement by a try square?

A. 0.002 mm / 10mm length

B. 0.02 mm / 100mm length

C. 0.2 mm / 1000 mm length

D. 2 mm / 1 mm length

Q8 **CORRECT** Which portion of a hammer head is not hardened or left soft?

A. Face

B. Pein

C. Cheek

D. Cross pein

Q9 **CORRECT** Which type of vice has a trigger for opening the movable jaw?

A. Pin vice

B. Pipe vice

C. Bench vice

D. Quick releasing vice

Q10 **CORRECT** Which type of vice is used for marking of small jobs on the surface plate?

A. Pipe vice

B. Bench vice

C. Tool Makers vice

D. Quick releasing vice

Q11 **CORRECT** Which tool is used for cutting internal thread?

A. Die

B. Tap

C. Drill

D. Reamer

Q12 **CORRECT** Which type of tap wrench is used to minimise the damage of taps?

A. Bar type tap wrench

B. Solid type tap wrench

C. Double ended tap wrench

D. T handle type tap wrench

Q13 **CORRECT** What is the cut of file used for deburring the job on lathe?

A. Rasp cut file

B. Double cut file

C. Curved cut file

D. Single cut file

Q14 **CORRECT** Which file is used for filing surfaces at right angle on already finished surface?

A. Flat file

B. Needle file

C. Safe edge file

D. Curved cut file

Q15 **CORRECT** Which grade of file is used for heavy reduction of material?

A. Smooth file

B. Bastard file

C. Second cut file

D. Dead smooth file

Q16 **CORRECT** Which is used to mark the center of a round rod?

A. Divider

B. Jenny caliper

C. Inside caliper

D. Outside caliper

Q17 **CORRECT** Which punch is used for locating center of the hole?

A. Dot punch

B. Prick punch

C. Center punch

D. Hollow Punch

Q18 **CORRECT** Which part of the universal surface gauge is used for fine adjustment?

A. Scriber

B. Spindle

C. Guide pin

D. Rocker arm

Q19 **CORRECT** Which type of chisel is used to cut key ways?

A. Flat chisel

B. Cross cut chisel

C. Diamond point chisel

D. Half round nose chisel

Q20 **CORRECT** What is the point angle of cold chisel to cut aluminium?

A. 30 Degree

B. 45 Degree

C. 55 Degree

D. 60 Degree