

GOVT ITI HOLENARSIPURA

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Attempt No.	#6	Completion Time	11:07 AM
Rank	#12	Total Questions	59

25 SCORE

59 MAX MARKS

25 CORRECT

34 INCORRECT

Answer Review

Q1 **INCORRECT** What is the name of first member in a simple gear train?

A. Driven

B. Driver ☒

C. Idler

D. Reverible gear ☐

Q2 **INCORRECT** What is the name of last member in a simple gear train?

A. Driver

B. Idler ☐

C. Driven ☒

D. Reversing gear

Q3 **CORRECT** How many numbers of gears having in a simple gear train?

A. 2

B. 3 ☒

C. 4

D. 5

Q4 **INCORRECT** What is the formula used to find flat width of a buttress thread?

A. $\text{Pitch}/2$ ☐

B. $\text{Pitch}/3$

C. $\text{Pitch}/4$

D. $\text{Pitch}/8$ ☒

Q5 **INCORRECT** What is the shape of buttress thread flank?

A. One flank is 90 Degree and the other 45 Degree ☒

B. One flank is 30 Degree and the other 45 Degree ☐

C. One flank is 60 Degree and the other 45 Degree

D. Two flanks are at 60 Degree

Q6 **INCORRECT** What is the angle of saw tooth thread?

A. 29 Degree ☐

B. 30 Degree ☒

C. 45 Degree

D. 90 Degree

Q7 **CORRECT** What does BIS stands for?

A. Bureau of International Standard

B. Bureau of Indian Standard ☒

C. Bureau of International Society

D. Bereau of Indian Society

Q8 **CORRECT** Which one is the angle of buttress thread?

A. 30 Degree

B. 45 Degree ☒

C. 55 Degree

D. 60 Degree

Q9 **INCORRECT** Which formula is used to find crest width of a buttress thread?

A. $0.125 \times \text{pitch}$ ☒

B. $0.317 \times \text{pitch}$

C. $0.335 \times \text{pitch}$

D. $0.5 \times \text{pitch}$ ☐

Q10 **INCORRECT** Which formula is used to find root width of a buttress thread?

A. $0.125 \times \text{pitch}$ ☒

B. $0.317 \times \text{pitch}$

C. $0.335 \times \text{pitch}$ ☐

D. $0.5 \times \text{pitch}$

Q11 **CORRECT** Which formula to be used to find depth of buttress thread?

- A. $0.5 \times \text{pitch}$
- B. $0.6134 \times \text{pitch}$
- C. $0.6403 \times \text{pitch}$
- D. $0.75 \times \text{pitch}$ ☒

Q12 **INCORRECT** What does Sq 60 x 9 IS 4694-1968 means?

- A. Square Thread 60 mm dia, 9 mm pitch ☒
- B. Buttress thread 60 mm dia x 9 mm pitch
- C. Acme thread 60 mm dia x 9 mm pitch
- D. Worm thread 60 mm dia x 9 mm pitch ☐

Q13 **CORRECT** Which thread has only one helical formation?

- A. Single start ☒
- B. Double start
- C. Triple start
- D. Quadruple

Q14 **CORRECT** What is the meaning of M24 in M 24 x 3 single start thread?

- A. Core dia of thread
- B. Major dia of thread ☒
- C. Effective dia of thread
- D. Depth of thread

Q15 **INCORRECT** What is the lead of M 24 x 3.5 triple start thread?

A. 3.5 mm

B. 8.5 mm ☐

C. 10.5 mm ☐

D. 12.8 mm

Q16 **INCORRECT** What is the lead of M 10 x 1.5 double start thread?

A. 2 mm

B. 3 mm ☐

C. 3.5 mm ☐

D. 4 mm

Q17 **INCORRECT** How multi start threads are specified?

A. By stating dia and pitch

B. By stating dia and angle of thread ☐

C. By stating core dia and pitch

D. By stating dia, pitch, and no. of start ☐

Q18 **INCORRECT** What is the formula for pitch diameter of thread?

A. Major diameters - single depth ☐

B. Major diameters - 2 depth

C. Major diameters - minor diameter

D. Major diameter - Pitch ☐

Q19 **INCORRECT** What is the formula to calculate the core dia of the square thread?

A. Major dia - 2 x depth ☐

B. Major dia - minor dia ☐

C. Major dia - Pitch dia ☐

D. Major dia - Depth of thread ☐

Q20 **INCORRECT** What is the ratio between the pitch diameter and number of teeth of gear?

A. Tooth thickness ☐

B. Module ☐

C. Dedendum ☐

D. Addendum ☐

Q21 **INCORRECT** Where the knuckle threads are used?

A. Screw jack ☐

B. Carpentry vice ☐

C. Railway carriage couplings ☐

D. Dead screw of lathe ☐

Q22 **INCORRECT** What is the included angle of acme thread?

A. 55 Degree ☐

B. 45 Degree ☐

C. 30 Degree ☐

D. 29 Degree ☐

Q23 **CORRECT** Which type of thread is used in lathe head screw?

A. Acme thread ☒

B. Buttress thread

C. Knuckle thread

D. Square thread

Q24 **CORRECT** How much angle is to be added for lead angle of a square thread as clearance to the helix angle?

A. 1 Degree 55 Minutes

B. 1 Degree 50 Minutes

C. 1 Degree 45 Minutes

D. 1 Degree 30 Minutes ☒

Q25 **CORRECT** What is the angle of BSW thread?

A. 60 Degree

B. 55 Degree ☒

C. 29 Degree

D. 45 Degree

Q26 **INCORRECT** Which type of thread have higher mechanical advantage?

A. V- thread

B. Acme thread

C. Square thread ☒

D. Buttress thread ☐

Q27 **INCORRECT** What is the term the distance from a point on thread to the corresponding point on next thread?

A. Depth

B. Effective diameter

C. Pitch ☐

D. Minor diameter ☐

Q28 **INCORRECT** Which method of multi-start thread cutting is depends upon the graduations marked on the dial and the number of teeth in worm wheel?

A. Thread chasing dial method ☐

B. Method by moving the top slide

C. Method using slotted face plate

D. Dividing the first drive method ☐

Q29 **CORRECT** Which type of trapezoidal thread is used in places there motion is to be transmitted between shafts at right angle?

A. Acme thread

B. Buttress thread

C. Saw-tooth thread

D. Worm thread ☐

Q30 **INCORRECT** What is the term of thread the advancement of mating part in one complete rotation?

A. Pitch ☐

B. Depth

C. Helix angle

D. Lead ☐

Q31 **CORRECT** What is the purpose of change gear train in centre lathe?

- A. Connecting spindle gear to fixed stud gear
- B. Connecting fixed stud gear to quick change gear box ☒
- C. Connecting quick change gear box to lead screw
- D. Connecting lead screw to changing dial

Q32 **CORRECT** What is the purpose of idler gear in simple gear train?

- A. Reduce gear ratio
- B. Transmit power between driver and driven gears ☒
- C. Reduce spindle speed
- D. Increase spindle speed

Q33 **INCORRECT** Which parameter will decide the driver and driven gear ratio to cut thread on lathe?

- A. Major dia of work
- B. Pitch ☒
- C. Root dia of work ☐
- D. Angle of thread

Q34 **INCORRECT** Calculate the change gear to cut 6 mm pitch on a work having a lead screw of 5 mm pitch. Gears available from 20 to 120 teeth by 5 teeth range.

- A. Driver 60 driven 50 ☒
- B. Driver 40 driven 20
- C. Driver 85 teeth driven 60 teeth
- D. Driver 100 teeth driven 25 teeth ☐

Q35 **INCORRECT** Calculate the change gear to cut 8 mm pitch on a work having a lead screw of 4 mm pitch gear 20 to 120 teeth by 5 teeth range

A. Driver 40 teeth Driven 20 teeth ☐

B. Driver 50 teeth Driven 60 teeth

C. Driver 80 teeth Driven 25 teeth

D. Driver 60 teeth Driven 35 teeth ☐

Q36 **INCORRECT** What is the advantage of using idler gear in simple gear train?

A. Affect gear ratio

B. Does not affect gear ratio ☐

C. Change the speed ☐

D. Easy to engage

Q37 **INCORRECT** What is the gear ratio if the lathe constant value is one?

A. One ☐

B. Two

C. Three ☐

D. Six

Q38 **CORRECT** Which part of a lathe is used to catch thread quickly?

A. Tool post

B. Top slide

C. Chasing dial ☐

D. Cross - slide

Q39 **INCORRECT** Calculate the flat width of 10 mm pitch buttress thread?

A. 1.25 mm ☐

B. 2.25 mm ☐

C. 3.25 mm ☐

D. 4.25 mm ☒

Q40 **CORRECT** Which of the following used buttress thread?

A. Screw jack ☐

B. Lead screw of lathe ☐

C. Carpentry vice ☒

D. General purpose nut and bolt ☐

Q41 **CORRECT** Calculate the depth of buttress thread diameter 30 mm pitch 3 mm?

A. 1.25 mm ☐

B. 1.5 mm ☐

C. 2.25 mm ☒

D. 3.00 mm ☐

Q42 **CORRECT** Calculate the depth of buttress thread 60 mm diameter and 9 mm pitch?

A. 4.75 mm ☐

B. 5.75 mm ☐

C. 6.75 mm ☒

D. 7.75 mm ☐

Q43 **INCORRECT** What is the purpose of Square thread?

A. To transmit power ☐

B. To make adjustment

C. General fastening ☐

D. For clamping

Q44 **CORRECT** What type of thread is used in screw jack machine?

A. Acme thread

B. Square thread ☐

C. Buttress thread

D. V-thread

Q45 **INCORRECT** What is the width of the tool to cut a square thread of 60 x 9 mm pitch?

A. 4.5 mm ☐

B. 9.5 mm

C. 9 mm

D. 8.5 mm ☐

Q46 **CORRECT** What is the relationship between pitch and lead of a single start thread?

A. Lead is twice the pitch

B. Lead is half the pitch

C. Lead is equal to pitch ☐

D. Lead is 1/4 pitch

Q47 **INCORRECT** What is the depth of 0.5 inch BSW 13TPI single start thread?

A. 0.025"

B. 0.038"

C. 0.049" ☒

D. 0.082" ☐

Q48 **CORRECT** Calculate change gears to cut a three start thread having a pitch of 1.5 mm; the lead screw has a pitch of 6 mm.

A. Driver 45 teeth, Driven 60 teeth ☒

B. Driver 60 teeth, Driven 50 teeth

C. Driver 30 teeth, Driven 70 teeth

D. Driver 50 teeth, Driven 100 teeth

Q49 **CORRECT** Where multistart threads are used?

A. For easy alignment

B. For quick transmission ☒

C. For easy engagement

D. For general fastening

Q50 **CORRECT** Calculate pitch diameter of f 24 x 3 mm square thread?

A. 21 mm

B. 21.5 mm

C. 22.5 mm ☒

D. 24 mm

Q51 **CORRECT** Calculate pitch diameter of M16 x 2 mm square thread?

A. 14 mm

B. 15 mm ☒

C. 15.5 mm

D. 16 mm

Q52 **INCORRECT** Calculate the pitch diameter of M 36 x 4 mm square thread?

A. 32 mm

B. 33 mm

C. 34 mm ☒

D. 35 mm ☐

Q53 **INCORRECT** Calculate the pitch diameter of M 64 x 6 mm square thread?

A. 58 mm

B. 60 mm

C. 61 mm ☒

D. 62 mm ☐

Q54 **INCORRECT** What is the relation between pitch and lead in multistart thread?

A. Lead = No. start x pitch ☒

B. Lead = Pitch

C. Lead = 1/2 pitch ☐

D. Lead = 1/3 x pitch

Q55 **CORRECT** Find the lead of a 2 start thread having pitch 1.5 mm?

A. 1.50 mm

B. 3.00 mm ☒

C. 4.50 mm

D. 6.00 mm

Q56 **CORRECT** What is the nose cutter width of the square threads tool?

A. $0.5 \times \text{Pitch}$ ☒

B. equal to pitch

C. $\text{Pitch} / 0.5$

D. $2 \times \text{Pitch}$

Q57 **CORRECT** How many number of teeth gear is used to as translating gear to cut metric thread on British lathe?

A. 100

B. 127 ☒

C. 140

D. 135

Q58 **INCORRECT** What will be the effect in helix angle if diameter changes for a given lead?

A. Diameters decreases helix angle increases ☐

B. Diameters decreases helix angle decreases ☐

C. No change in helix angle if diameter increases

D. No change in helix angle diameter decreases

Q59 **INCORRECT** What will be the effect in helix angle if lead changes for a give diameter work?

A. Lead decreases helix angle increases ☐

B. Lead decreases helix angle decreases ☒

C. Helix angle have no change when lead decreases

D. Helix angle have no change when lead increases